



$R_{1,2}$:	min 2.1	mm	Chamfer Dimension
$R_{3,4}$:	min 2.1	mm	Chamfer Dimension
			Of Loose Flange Ring
$D1$:	≈ 108.6	mm	Shoulder Dia Of Outer Ring
$d1$:	≈ 84.3	mm	Shoulder Dia Of Inner Ring
F :	77	mm	Raceway Dia Of Inner Ring

LILY[®]

SHANGHAI LILY BEARING LIMITED

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Part
Number

NUP 312 ECP Cylindrical Roller Bearings